

Work Order ID 108564

October-21-13 10:23:02 AM

offshore

108564

Page 1

Item ID: D350-636-047

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 10/21/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 10/24/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: *V* Date: Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-636	J

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <i>11.10.</i>	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-636-047 CHG005								

DAS
31
9-89

13-10-21

(2x)

MLJ

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS
28
9-89

2x

13-10-21

115	QC4- 100% Inspect kits for completeness	0.00							
115									
QC	Memo	0.00							
Quality Control									

DAS
31
9-89

13-10-21

(2x)

Work Order ID 108564

108564

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October-21-13 10:23:02 AM

Item ID: D350-636-047

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 10/21/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 10/24/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: Date: Tooling: Date:

Stop *NR2*

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging			2		13/10/23			
Packaging	Memo	0.00							DAS 6 8-89
Packaging	Identify and pack for shipping as per PPP D350-636-047								
	Location: 0621								
	PPP Rev: E								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

13/10/23

13-10-27

Picklist Print

October-21-13 10:23:01 AM

Page 1

Work Order ID: 108564

Parent Item: D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 10/21/13

Required Date: 10/24/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD
IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4154-041 Wearplate Assembly		Manufactured	No			110	Each	19.0000	1	2		DAS 28 9-89	13-10-21
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FP001		3							
				106716		3							
				FP002		16							
				106716		6							
				107224		10							
AN3C36A Bolt		Purchased	No			110	Each	132.0000	4	8		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		25							
				101261		4							
				122204		11							
				124827		10							
				ST353		104							
				123642		6							
				125389		1							
				m127061		97							
				ST514		3							
				124827		3							
AN3C37A BOLT		Purchased	No			110	Each	141.0000	1	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST353		141							
				122491		1							
				M126176		4							
				M126330		36							
				M126345		100							

Picklist Print

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Work Order ID: 108564

Parent Item: D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 10/21/13

Required Date: 10/24/13

Start Qty: 2.00

Required Qty: 2.00

AN3C42A
Bolt

Purchased No

110 Each

33.0000
DAS
6
9-89

1

2

DAS
28
9-89

13-10-21

DAS
31
9-89

Location

Loc Qty

Loc Code

FG 5
121103 5
ST353 25
m126293 25
ST354 3
121109 1
122843 1
124884 1

2x

NAS1149C0363R
Washer

Purchased No

110 Each

1,872.0000
DAS
6
9-89

10

20

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FP001 793
114742 793
ST292 1079
114742 42
122063 18
122441 1019

20x

MS21043-3
Nut

Purchased No

110 Each

1,684.0000
DAS
6
9-89

5

10

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG 80
103691 80
ST315 1604
124555 233
m126741 1371

10x

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 108564

Parent Item: D350-636-047

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 10/21/13

Required Date: 10/24/13

Start Qty: 2.00

Required Qty: 2.00

D3873-1 Bushing Manufactured No

110 Each 528.0000 8 16

DAS
28
9-89

13-10-21

Location Loc Qty Loc Code

FP002 4

90492 4

ST068 511

104858 100

105611 300

93658 111

ST069 13

91188 11

93659 2

16x

DAS
31
9-89

D4171-1 Bushing Manufactured No

110 Each 28.0000 1 2

DAS
28
9-89

Location Loc Qty Loc Code

ST101 27

99276 27

ST102 1

91603 1

2x

DAS
31
9-89

D4170-3 Bushing Manufactured No

Each 32.0000 4 8

DAS
28
9-89

Location Loc Qty Loc Code

ST101 32

99379 32

8x

DAS
31
9-89

AN3C34A BOLT Purchased No

110 Each 68.0000 2 2

DAS
28
9-89

Location Loc Qty Loc Code

ST352 68

123642 1

m127044 67

2x

DAS
31
9-89

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Shop Packet Print

Page 3

REFERENCE ONLY

8 13-10-21

8.0 PARTS LIST
(D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23118AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN860C816L	WASHER (OR NAS1149C0832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN860JD816	WASHER (OR NAS1149C0863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN8C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN860C10L	WASHER (OR NAS1149C0332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN980C10	WASHER (OR NAS1149C0363R)
92A			1	1		AN980C10	WASHER (OR NAS1149C0363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN980C10	WASHER (OR NAS1149C0363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

- ¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS
² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS
³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS
⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

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108564

Page 1

Item ID: D350-636-047

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 10/21/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/24/13 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D350-636	J
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100		0.00
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100

DOCUMENT CONTROL

DC Memo 11.10.13 0.00

Document Control Photocopy bluefile & type labels per PPPD350-636-047 CHG005

MLJ 13-10-21

(2)

110	Pick Kit	0.00
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110

Packaging

Memo

Packaging

DAS

28

9-89

13-10-21

115	QC4- 100% Inspect kits for completeness	0.00
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115

QC

Memo

Quality Control